



Pacific Ballroom #137



Neural Inverse Knitting: From Images to Manufacturing Instruction

Alexandre Kaspar*, Tae-Hyun Oh*, Liane Makatura,
Petr Kellnhofer and Wojciech Matusik

MIT CSAIL

Industrial Knitting

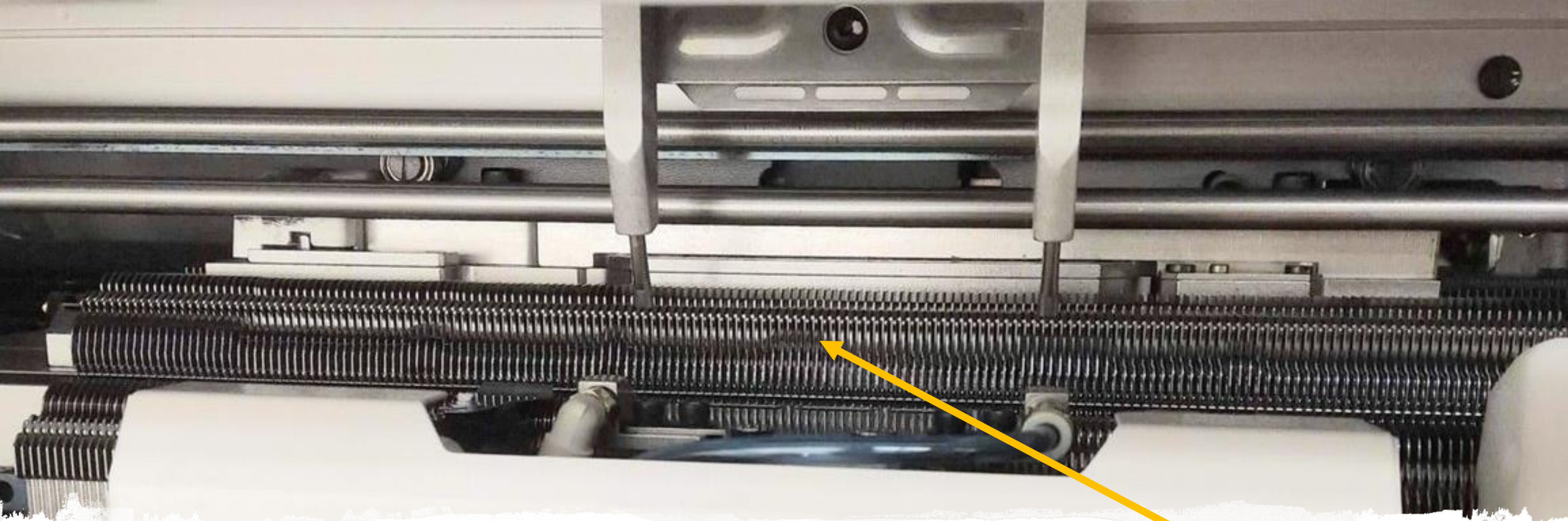


Pacific Ballroom #137, <http://deepknitting.csail.mit.edu>



Industrial Knitting

- Whole garments from scratch



Industrial Knitting

- Control of individual needles
- Whole garments from scratch

Knitted Garment & Patterns

Many garments are knitted:

- Beanies, scarves
- Gloves, socks and underwear
- Sweaters, sweatpants

Current machines can create those garments **seamlessly** (no sewing needed).



Knitted Garment & Patterns

Those garments have **various types** of surface **patterns** (knitting patterns).

These can be fully controlled by industrial knitting machine.

= **User customization!**

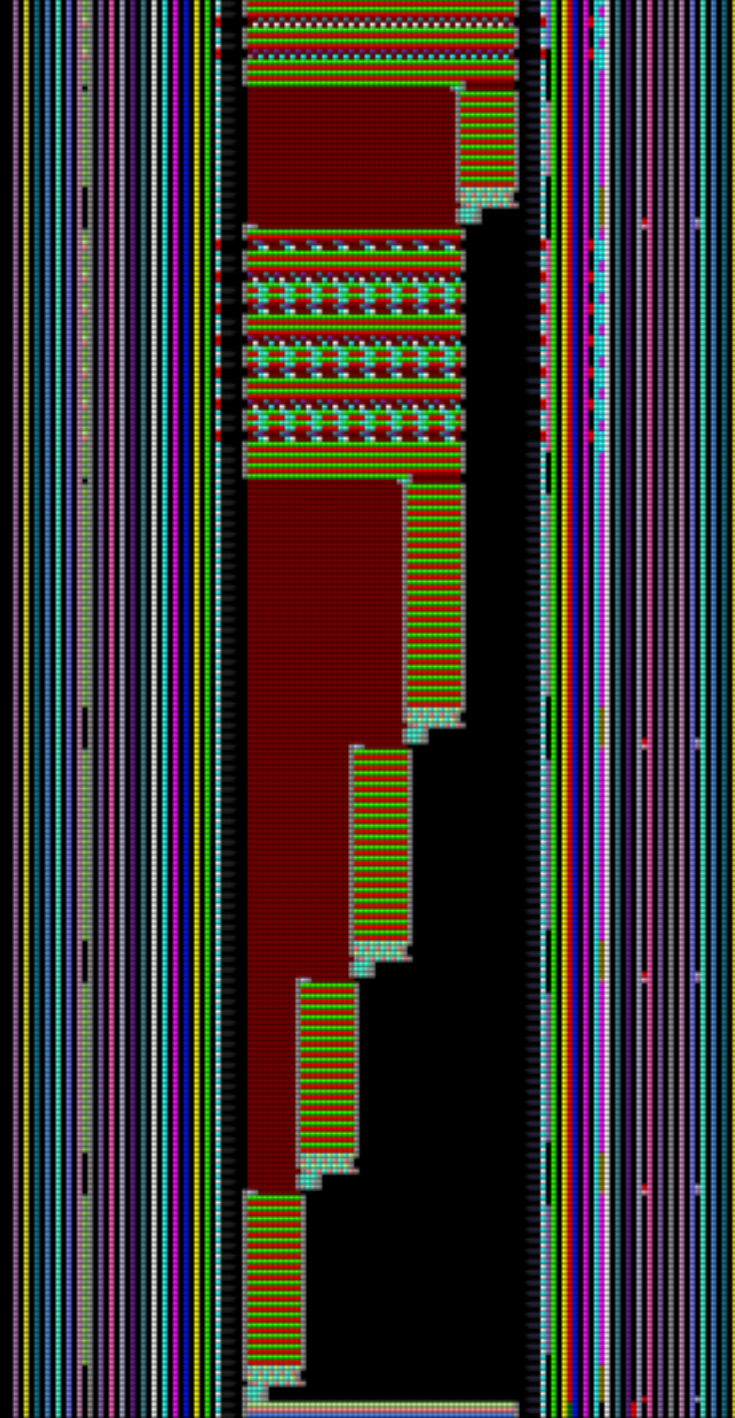


Machine Knitting Programming

Low-level machine code
requires skilled experts
= knitting masters

Good news

- Many hand knitting patterns available online and in books
- Online communities of knitting enthusiasts sharing patterns



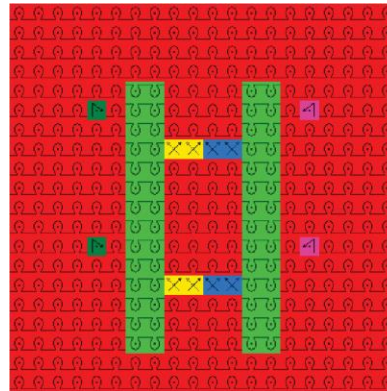
Scenario

1. User takes picture of knitting pattern



Scenario

1. User takes picture of knitting pattern
2. System creates knitting instructions

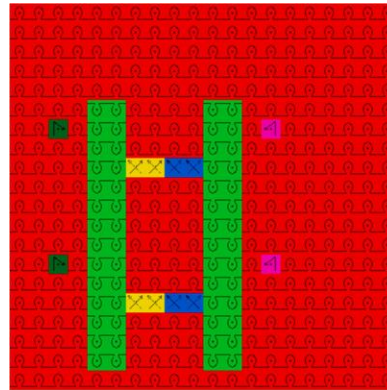


Inverse
Neural
Knitting

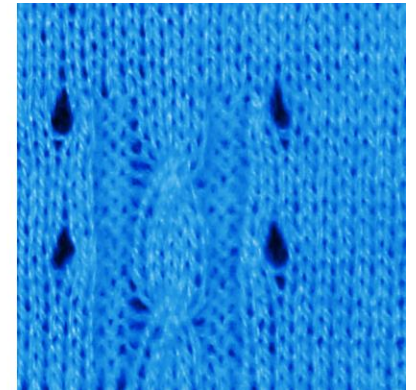


Scenario

1. User takes picture of knitting pattern
2. System creates knitting instructions
3. User reuses pattern for new garment

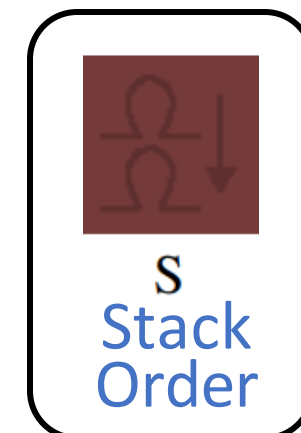
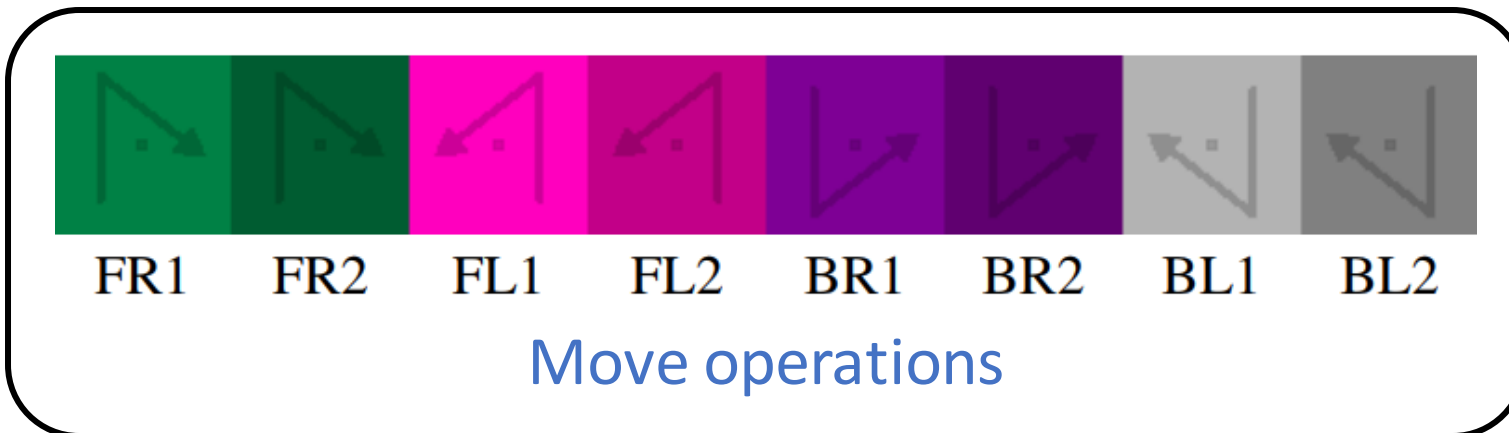
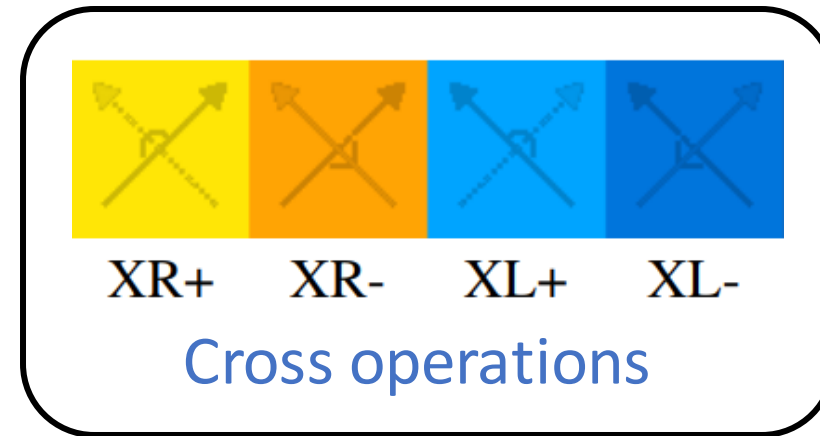
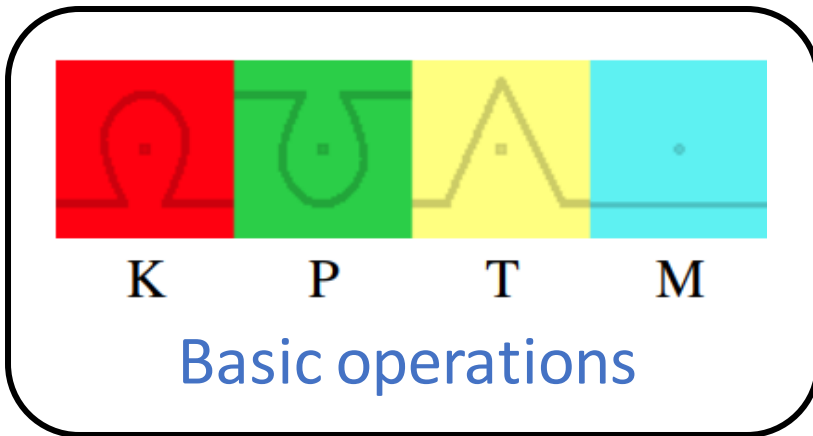


Machine Knitting →



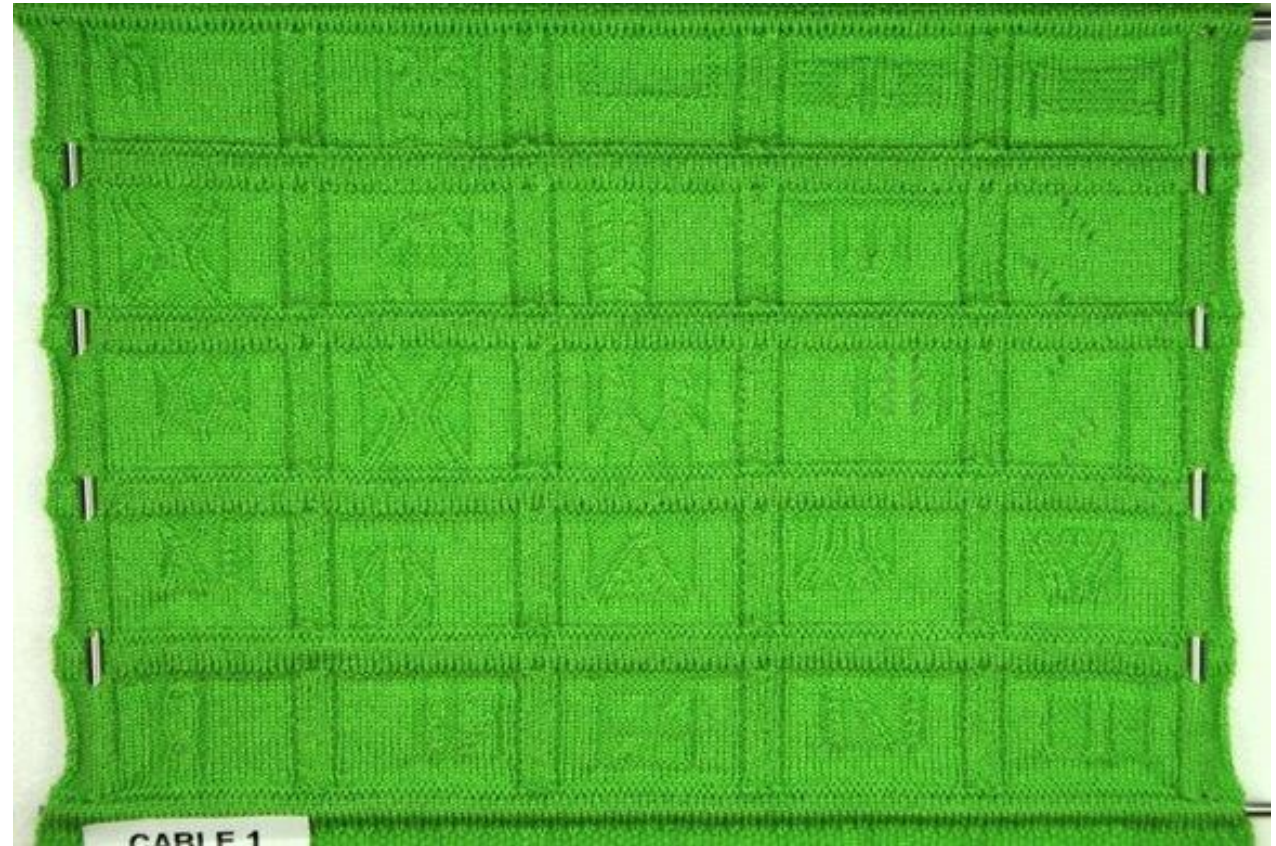
Dataset: DSL

Domain Specific Language (DSL) for regular knitting patterns



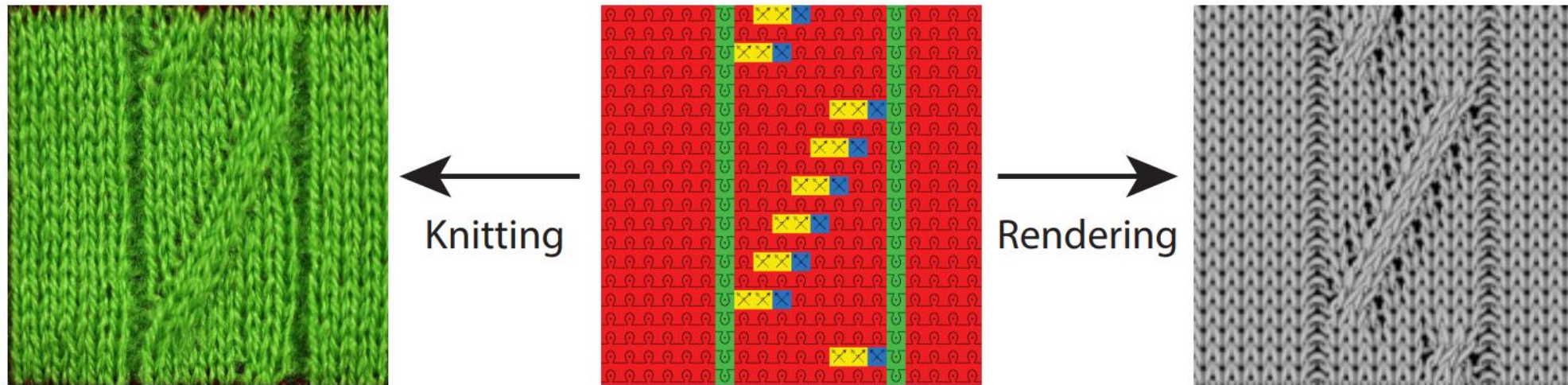
Dataset: Capture

Capture setup with steel rods to normalize tension



Dataset Content

- Paired instructions with real (2,088) and synthetic (14,440) images.
- Available on project page.



Learning Problem

Mapping **images** to discrete **instruction maps**

= CE loss minimization

Using two domains of input data
(one real, one synthetic)

= How to best combine both

Generalization Bound with Two Domains

With probability at least $1 - \delta$

$$\frac{1}{2} \underbrace{|\mathcal{L}_T(\hat{h}, y) - \mathcal{L}_T(h_T^*, y)|}_{\text{Generalization gap}} \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

Ideal min.

Generalization Bound with Two Domains

With probability at least $1 - \delta$

$$\frac{1}{2} \left| \underbrace{\mathcal{L}_T(\hat{h}, y)}_{\text{Empirical min.}} - \underbrace{\mathcal{L}_T(h_T^*, y)}_{\text{Ideal min.}} \right| \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

Generalization gap

Empirical min. $\arg \min_h \alpha \mathcal{L}_{\hat{S}}(h, y) + (1 - \alpha) \mathcal{L}_{\hat{T}}(h, y)$

Generalization Bound with Two Domains

With probability at least $1 - \delta$

$$\frac{1}{2} |\mathcal{L}_T(\hat{h}, y) - \mathcal{L}_T(h_T^*, y)| \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

Generalization Bound with Two Domains

With probability at least $1 - \delta$

$$\frac{1}{2} |\mathcal{L}_T(\hat{h}, y) - \mathcal{L}_T(h_T^*, y)| \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

$$\epsilon(m, \alpha, \beta, \delta) = \sqrt{\frac{1}{2m} \left(\frac{\alpha^2}{\beta} + \frac{(1-\alpha)^2}{1-\beta} \right) \log\left(\frac{2}{\delta}\right)},$$

Parameter dependent term

Generalization Bound with Two Domains

With probability at least $1 - \delta$

$$\frac{1}{2} |\mathcal{L}_T(\hat{h}, y) - \mathcal{L}_T(h_T^*, y)| \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

$$\lambda = \min_{h \in \mathcal{H}} \mathcal{L}_S(h, y) + \mathcal{L}_T(h, y).$$

Ideal error of the combined losses

Generalization Bound with Two Domains

With probability at least $1 - \delta$

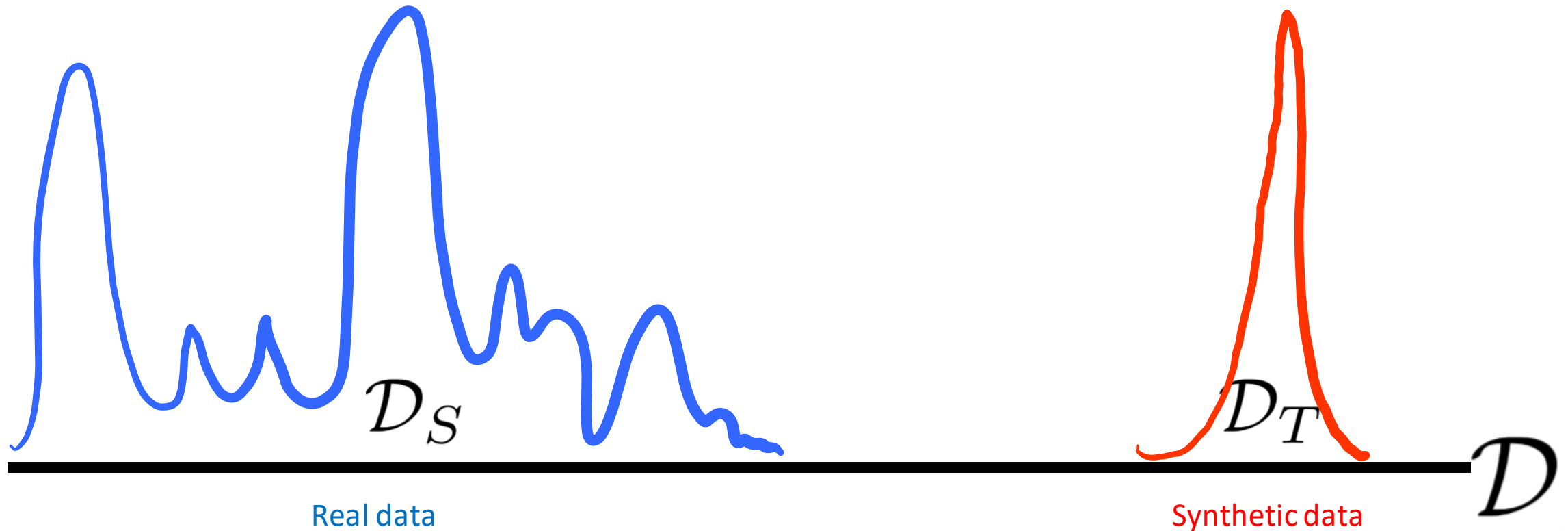
$$\frac{1}{2} |\mathcal{L}_T(\hat{h}, y) - \mathcal{L}_T(h_T^*, y)| \leq \alpha (\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) + \lambda) + \epsilon$$

Discrepancy between distributions

$$\text{disc}_{\mathcal{H}}(\mathcal{D}_S, \mathcal{D}_T) = \max_{h, h' \in \mathcal{H}} |\mathcal{L}_{\mathcal{D}_S}(h, h') - \mathcal{L}_{\mathcal{D}_T}(h, h')|$$

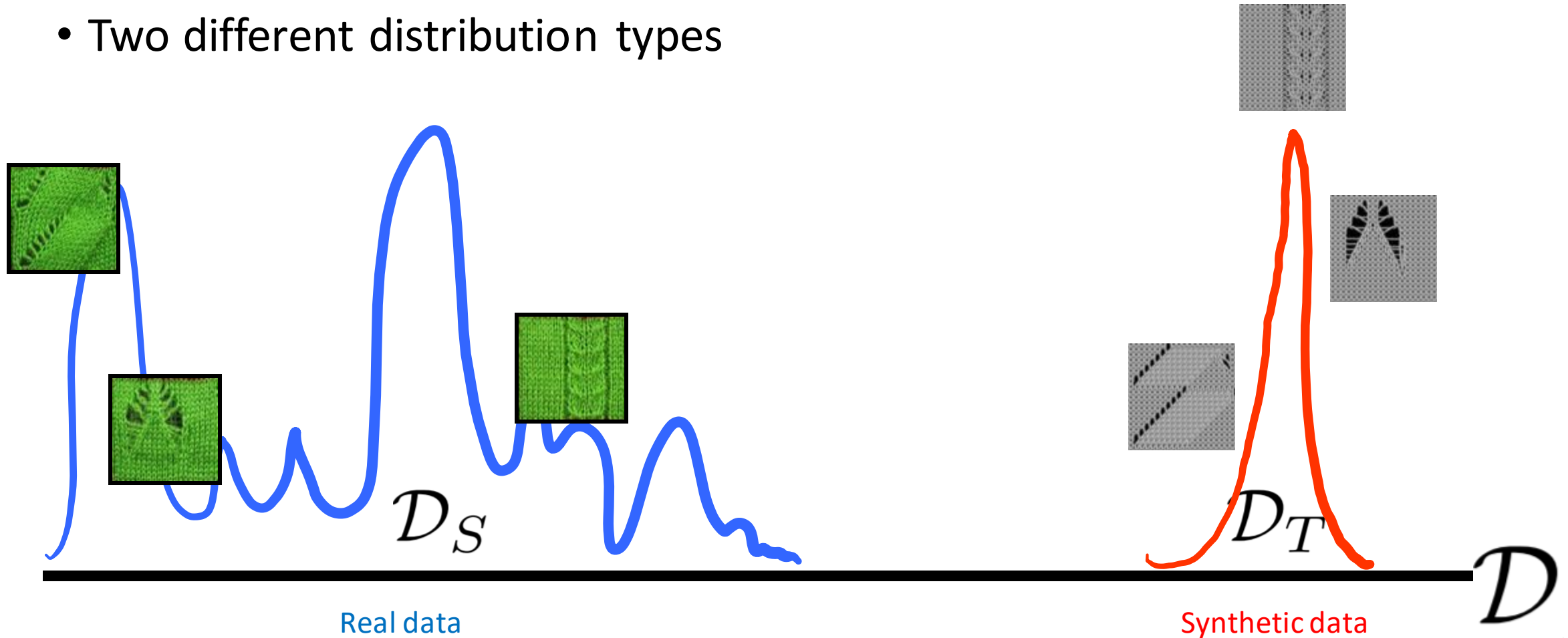
Data distributions

- Two different distribution types



Data distributions

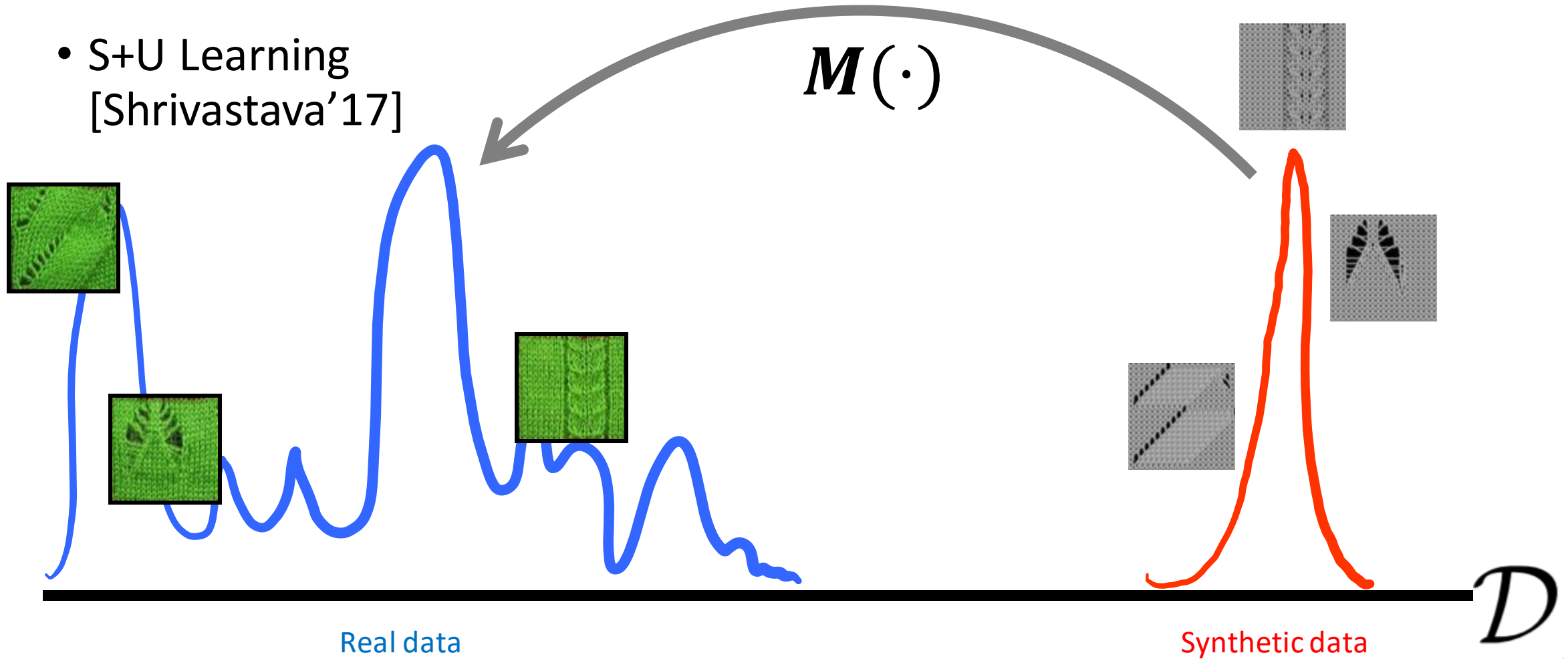
- Two different distribution types



From synthetic to real

$$\min_M \text{disc}(\mathcal{D}_S, M(\mathcal{D}_T))_{S \leftarrow T}$$

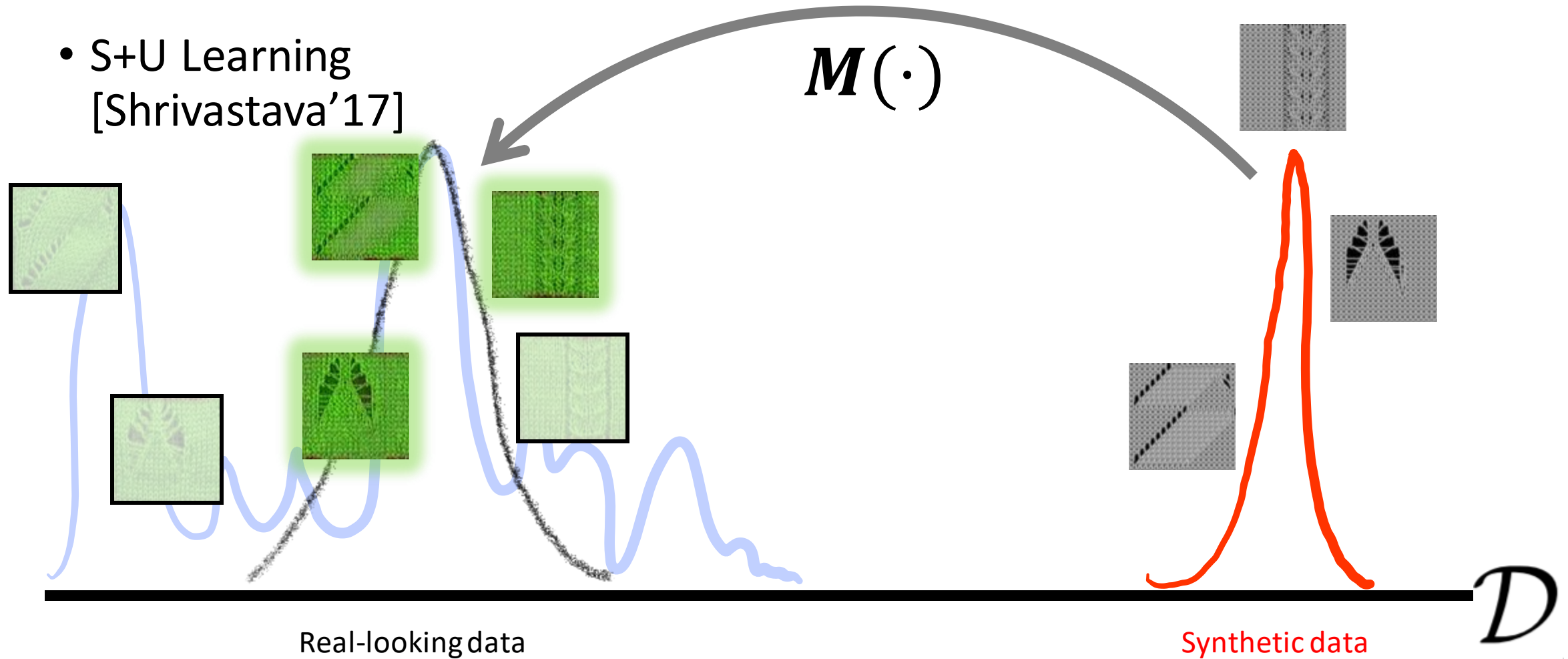
- S+U Learning [Shrivastava'17]



From synthetic to real

$$\min_M \text{disc}(\mathcal{D}_S, M(\mathcal{D}_T))_{S \leftarrow T}$$

- S+U Learning [Shrivastava'17]

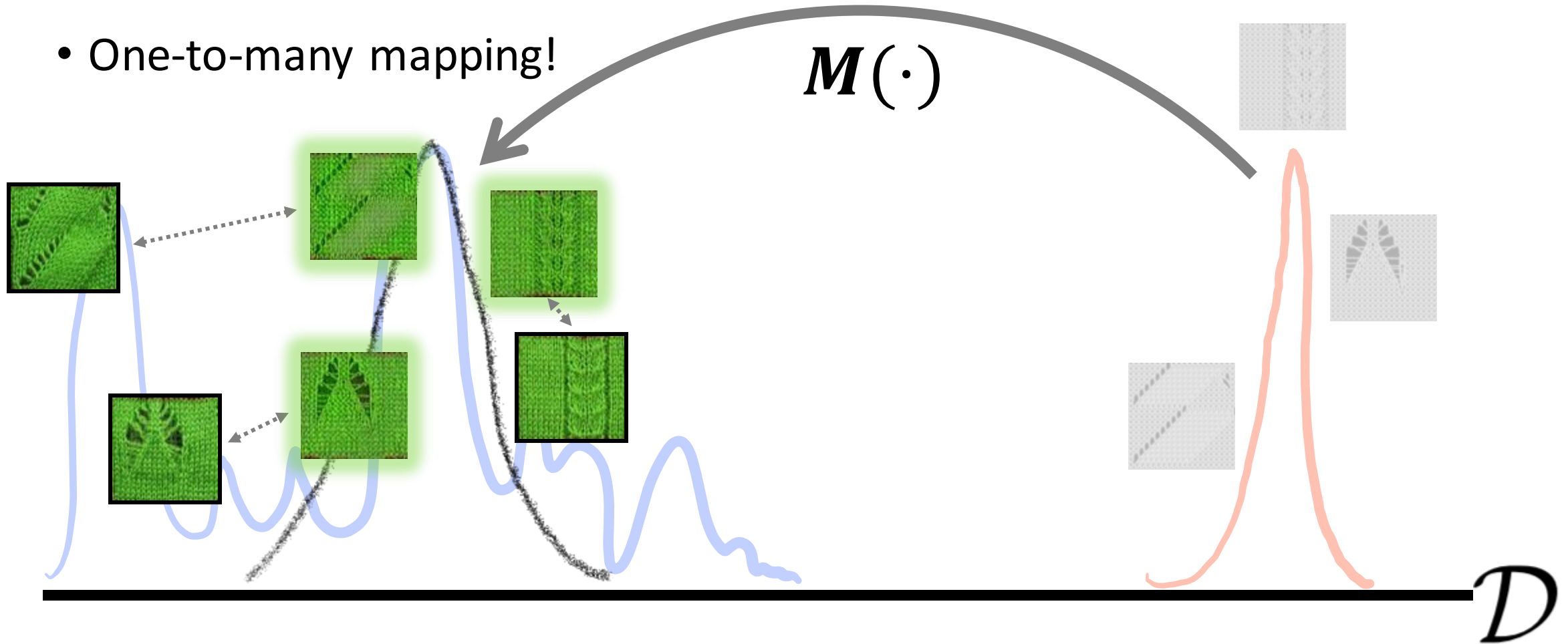


From synthetic to real

$$\min_M \text{disc}(\mathcal{D}_S, M(\mathcal{D}_T))$$

$S \leftarrow T$

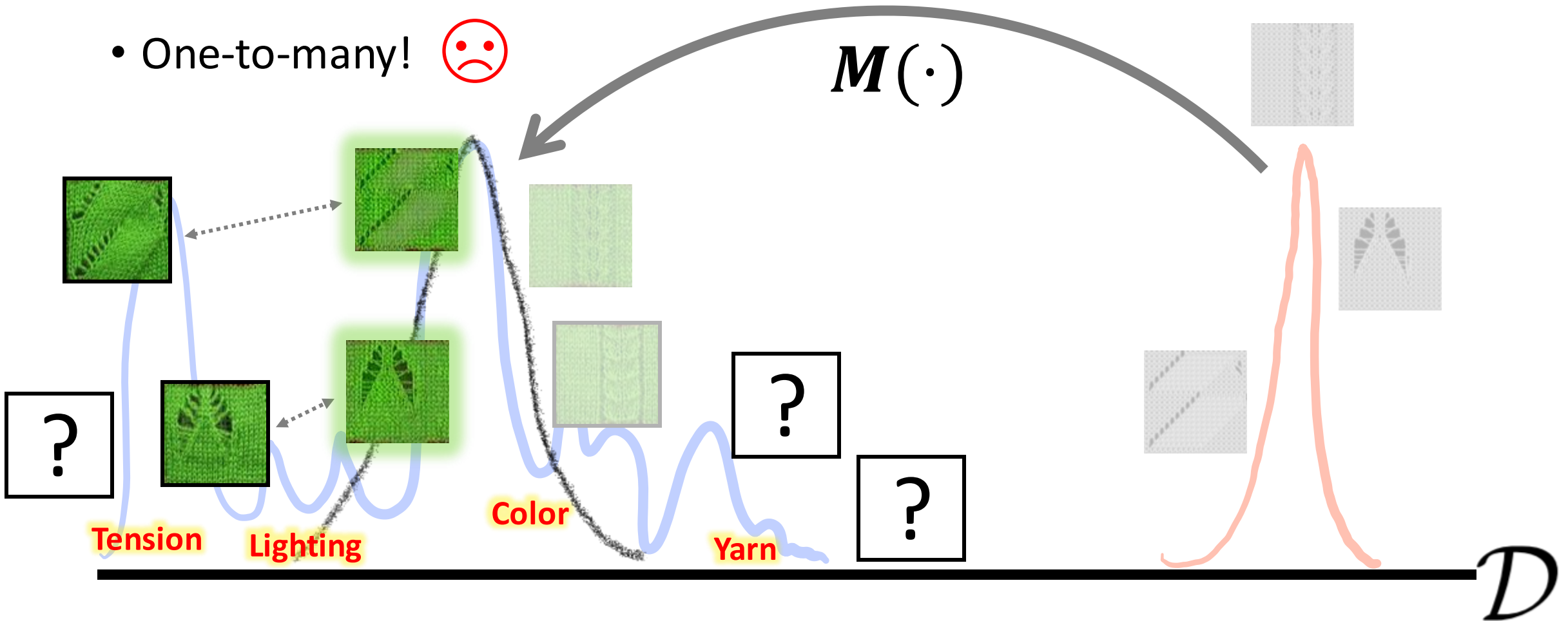
- One-to-many mapping!



From synthetic to real

$$\min_M \text{disc}(\mathcal{D}_S, M(\mathcal{D}_T))_{S \leftarrow T}$$

- One-to-many! 😞

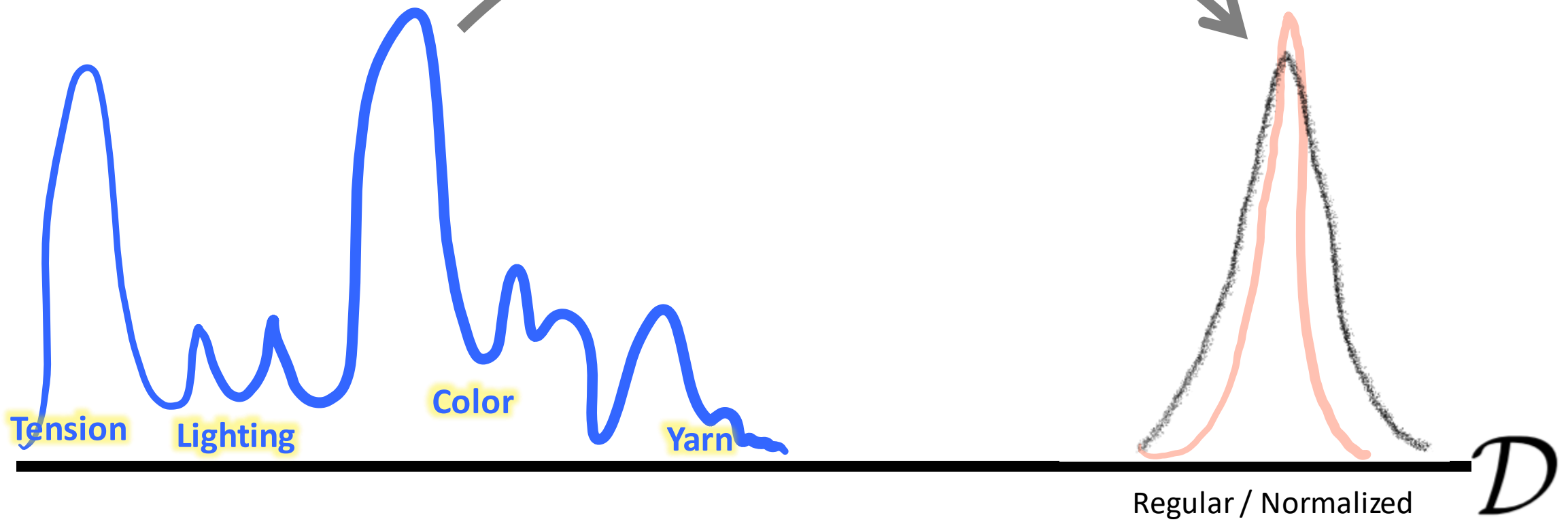


From real to synthetic

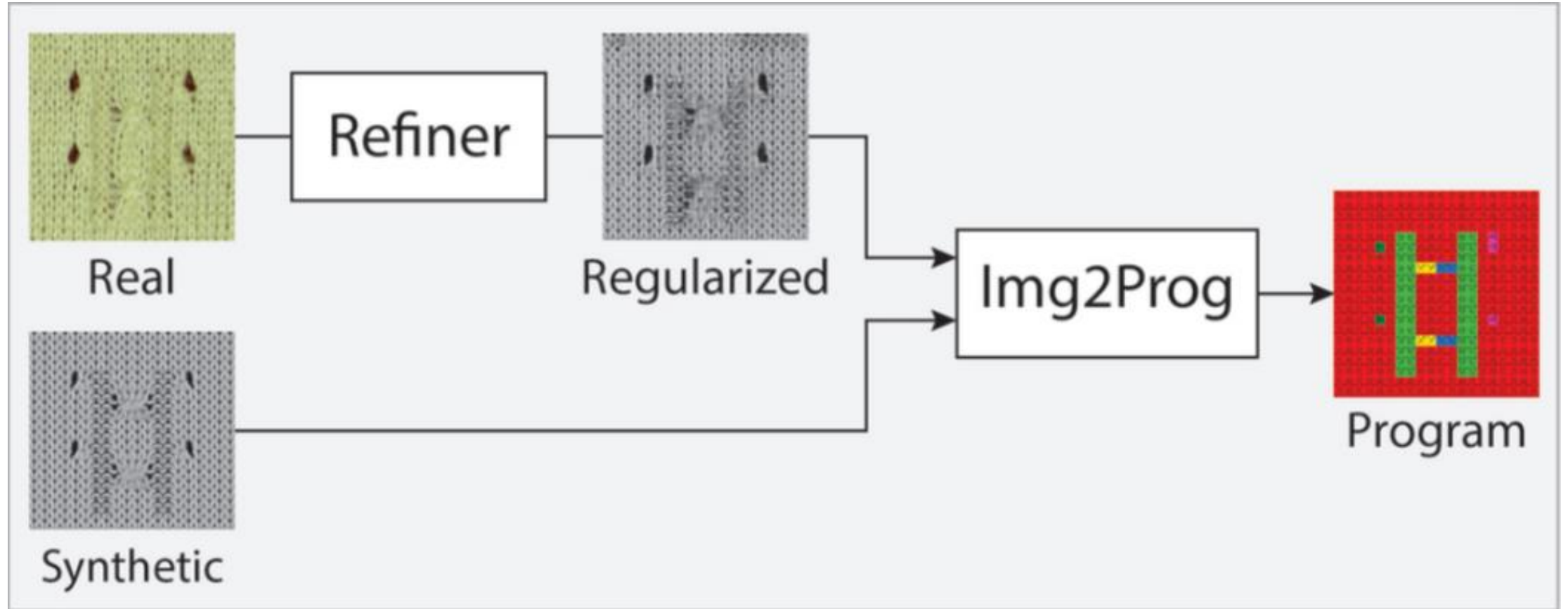
$$\min_M \text{disc}(M(\mathcal{D}_S), \mathcal{D}_T)_{S \Rightarrow T}$$

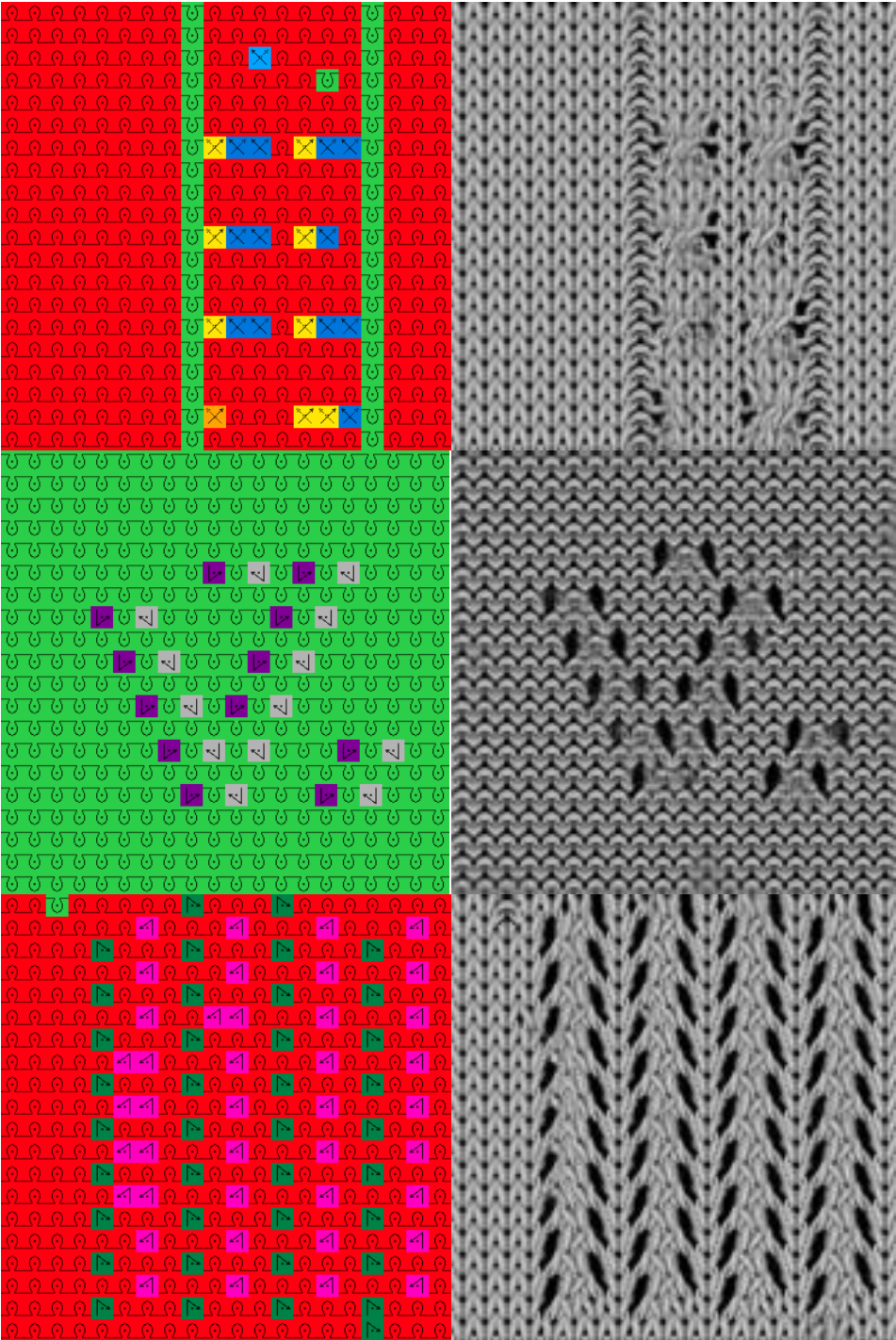
- Many-to-one! 😊

$M(\cdot)$

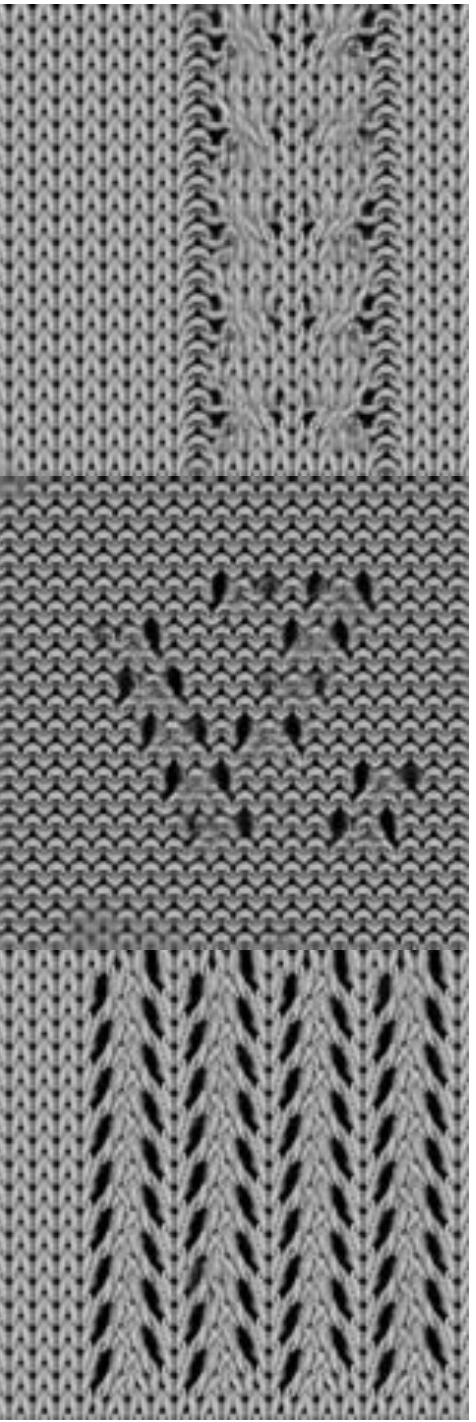


Network composition

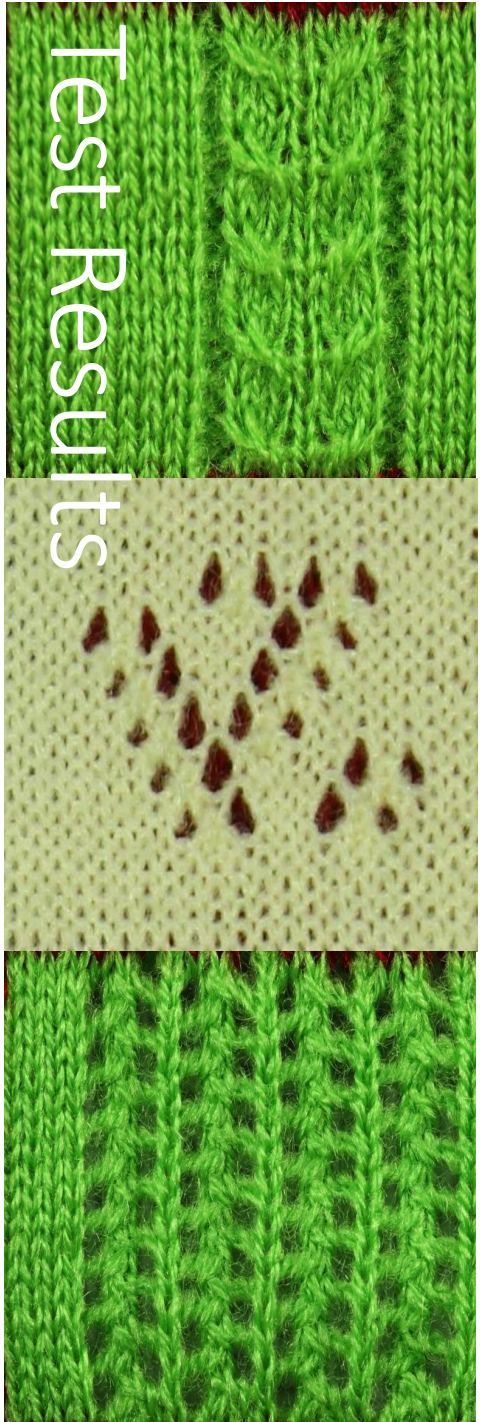




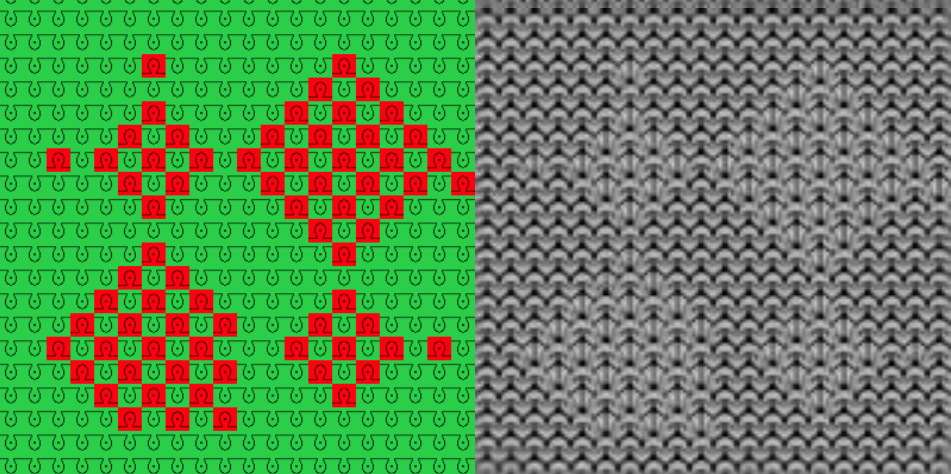
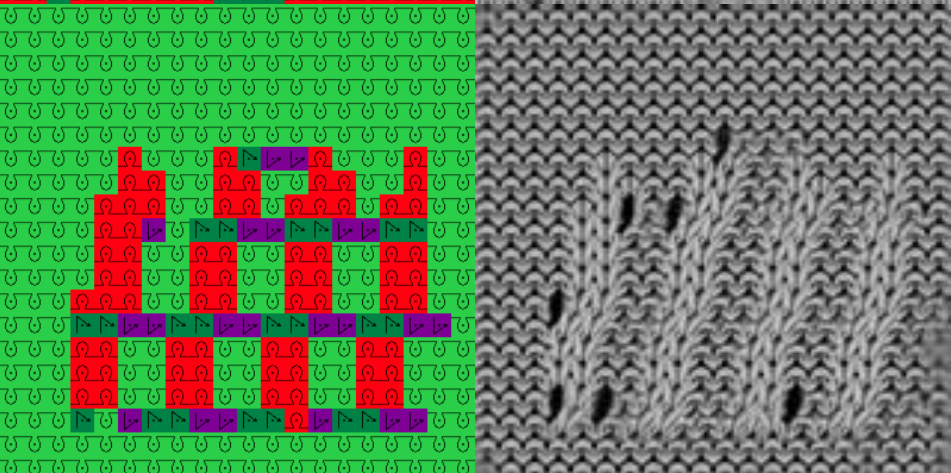
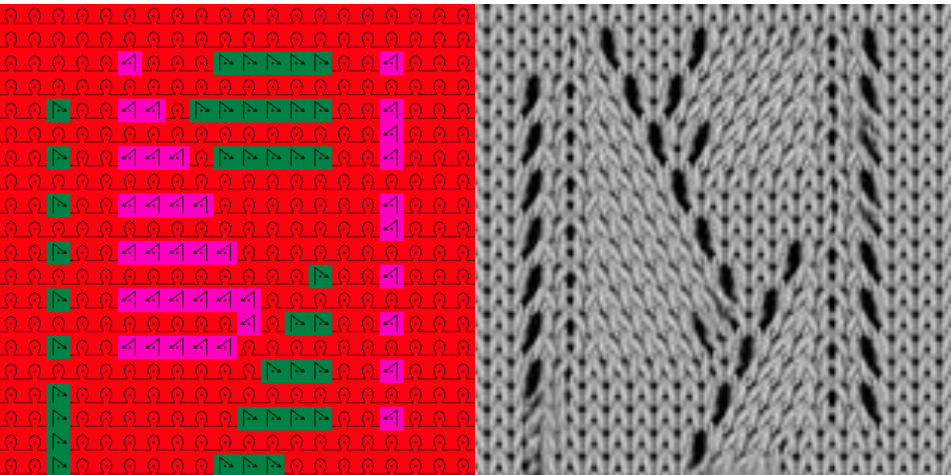
Our Result



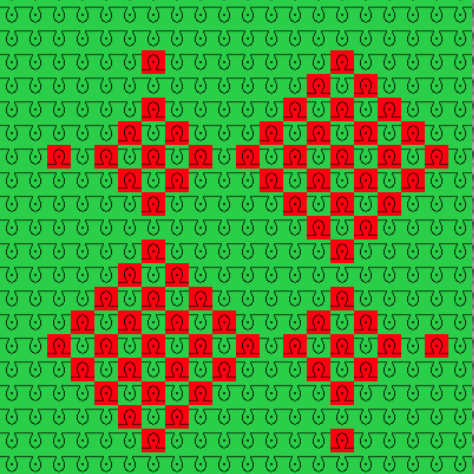
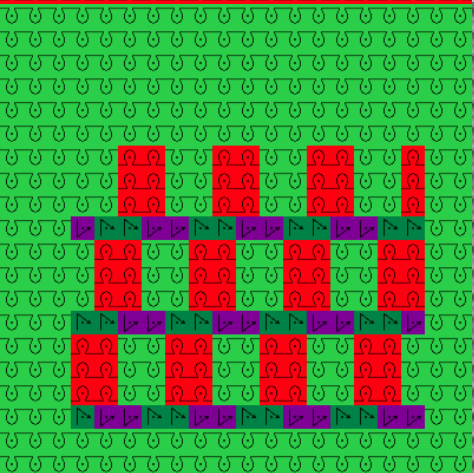
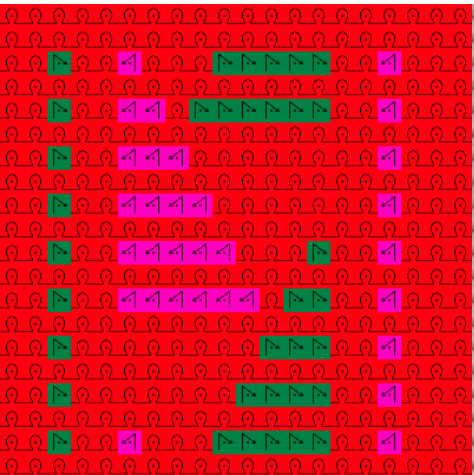
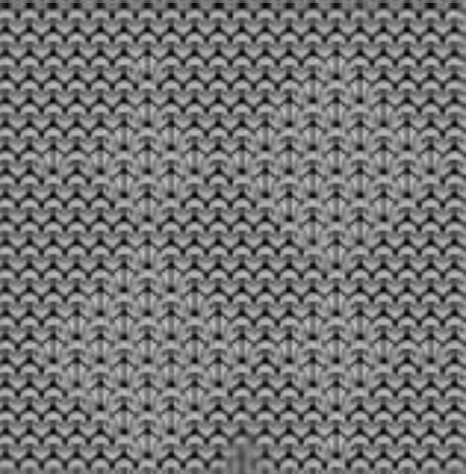
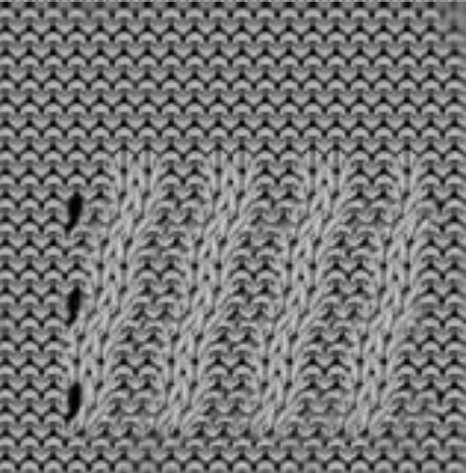
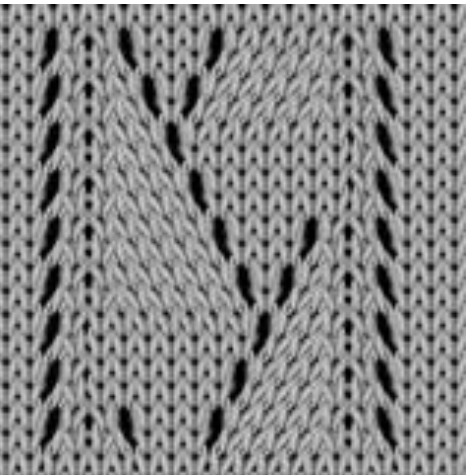
Ground Truth



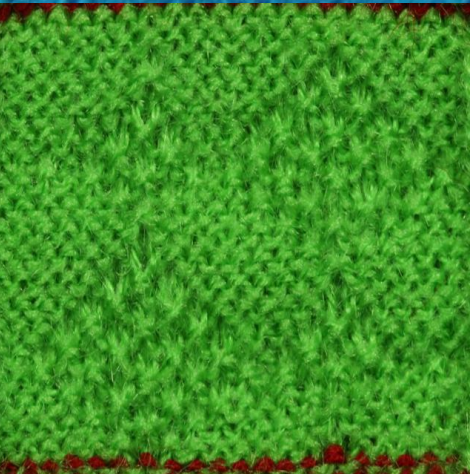
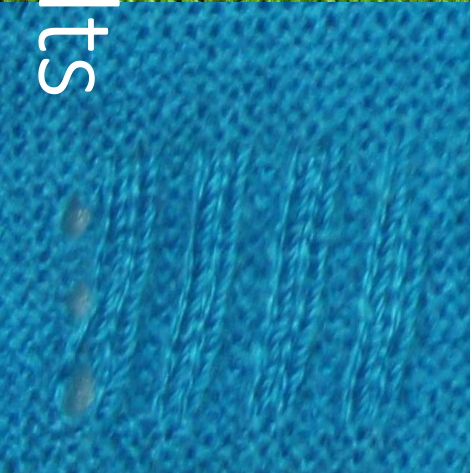
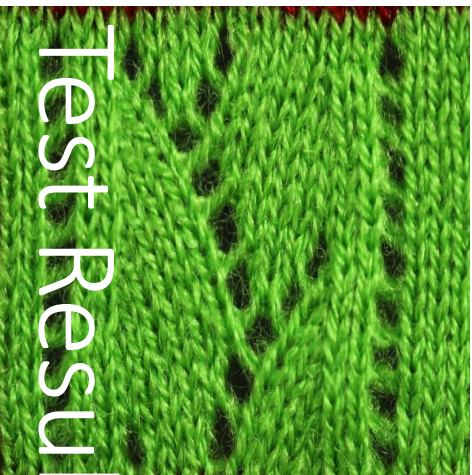
Test Results



Our Result



Ground Truth



Test Results

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